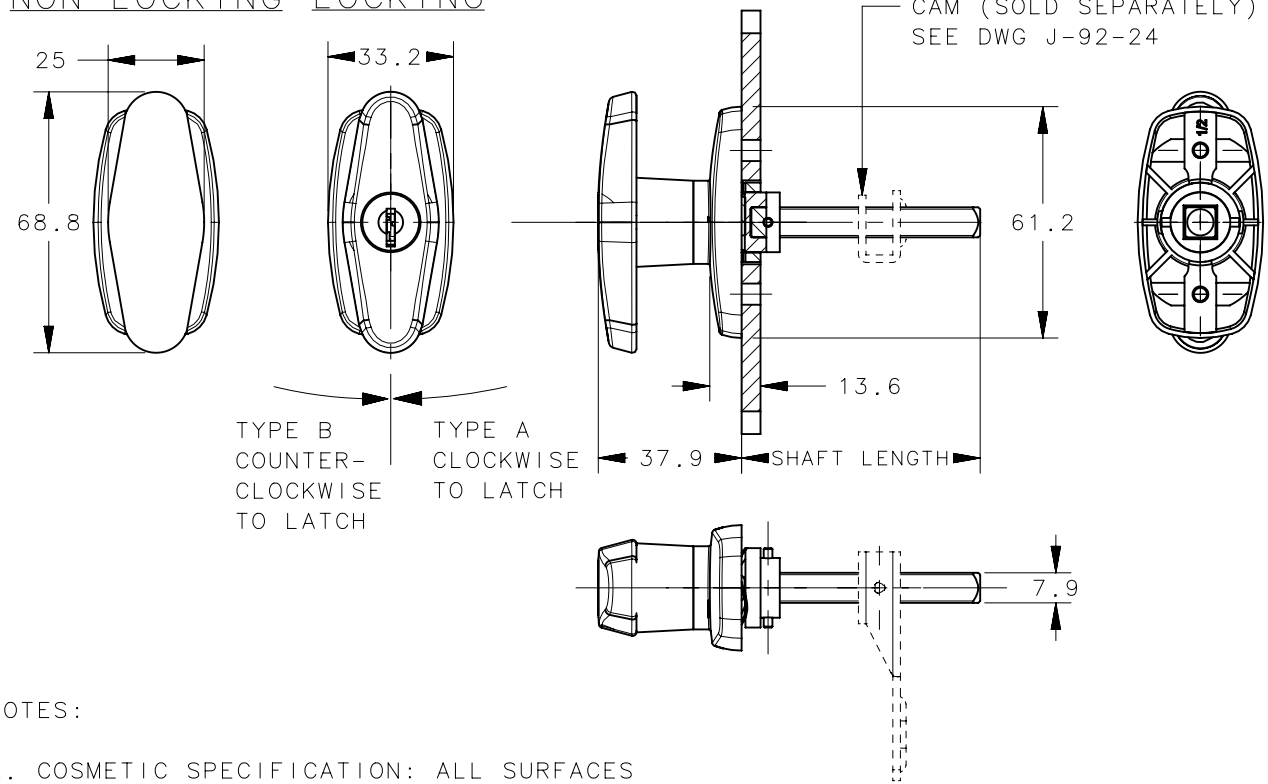
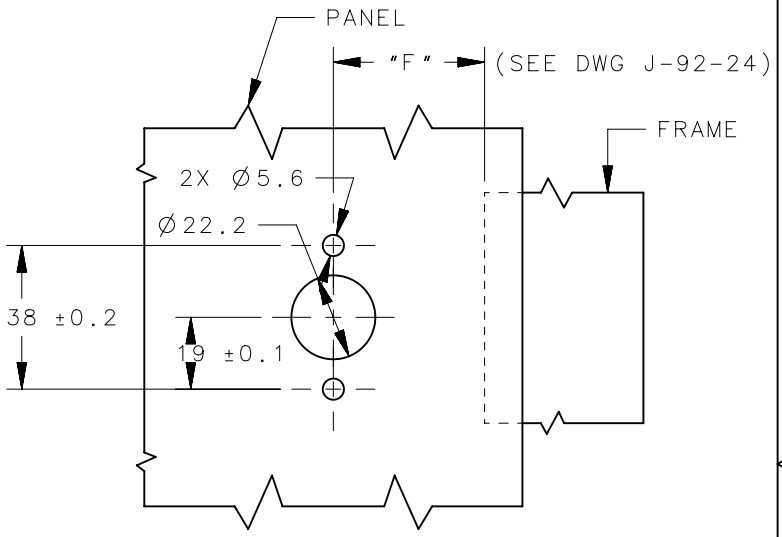
COMPONENT MATIERAL AND FINISH TABLE		
COMPONENTS	MATIERAL	FINISH
WAFERS	BRASS	NATURAL
LOCK PLUG	DIE CAST ZINC	CHROMATE DIP
LOCK SLIDE	DIE CAST ZINC	NATURAL
ROLL PIN	SPRING STEEL	NICKEL PLATED
RETAINING RING	DIE CAST ZINC	N/A
SHAFT	LOW CARBON STEEL	NICKEL PLATED
ESCUTCHEON	DIE CAST ZINC	CHROME PLATE OR BLACK POWDER COATING
HANDLE	DIE CAST ZINC	CHROME PLATE OR BLACK POWDER COATING

REVISION HISTORY			
REV	DATE	BY	DESCRIPTION
G	21AUG2025	SDR/CRM	PRN: P2025-1396

NON-LOCKING LOCKING



PANEL PREPARATION



	SHAFT LENGTH	LOCKING		NON-LOCKING	
		TYPE A	TYPE B	TYPE A	TYPE B
CHROME	19.8 [.78]	92-61-111-10	92-61-211-10	92-61-101-10	92-61-201-10
	25.4 [1.00]	92-61-112-10	92-61-212-10	92-61-102-10	92-61-202-10
	38.1 [1.50]	92-61-113-10	92-61-213-10	92-61-103-10	92-61-203-10
	50.8 [2.00]	92-61-114-10	92-61-214-10	92-61-104-10	92-61-204-10
	63.5 [2.50]	92-61-115-10	92-61-215-10	92-61-105-10	92-61-205-10

	SHAFT LENGTH	LOCKING		NON-LOCKING	
		TYPE A	TYPE B	TYPE A	TYPE B
BLACK	19.8 [.78]	92-61-111-50	92-61-211-50	92-61-101-50	92-61-201-50
	25.4 [1.00]	92-61-112-50	92-61-212-50	92-61-102-50	92-61-202-50
	38.1 [1.50]	92-61-113-50	92-61-213-50	92-61-103-50	92-61-203-50
	50.8 [2.00]	92-61-114-50	92-61-214-50	92-61-104-50	92-61-204-50
	63.5 [2.50]	92-61-115-50	92-61-215-50	92-61-105-50	92-61-205-50

NOTES:

A. COSMETIC SPECIFICATION: ALL SURFACES UNLESS OTHERWISE NOTED ARE TO CONFORM IN SOUTHCO COSMETIC SPECIFICATIONS: S-121-01 - FOR CHROME PLATING AND S-121-03 - FOR POWDER COATING.

B. FLANGE GASKET AVAILABLE (SOLD SEPARATELY): 92-70-G.

SURFACE AREA XXXXXmm²

VOLUME XXXXXmm³

PROPRIETARY ITEM

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THIRD ANGLE PROJECTION

MILLIMETERS [IN]

TOLERANCES UNLESS OTHERWISE NOTED

ALL DIMENSIONS WITHOUT TOLERANCES ARE FOR REFERENCE ONLY.

PER ASME Y14.5M-2009

southco®

CONNECT·CREATE·INNOVATE

DESCRIPTION

Cam Latch
NO. 92 COMPRESSED "T" HANDLE ASSEMBLY

SIZE	SYSTEM	DWG NO.
A4	NX	J-92-61-1

DRAWN BY	DATE	SCALE	SHEET
RLR/MDY	05JAN2005	1:1	1 OF 1